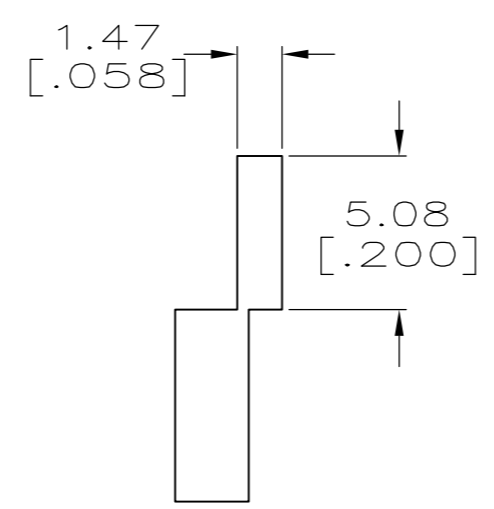
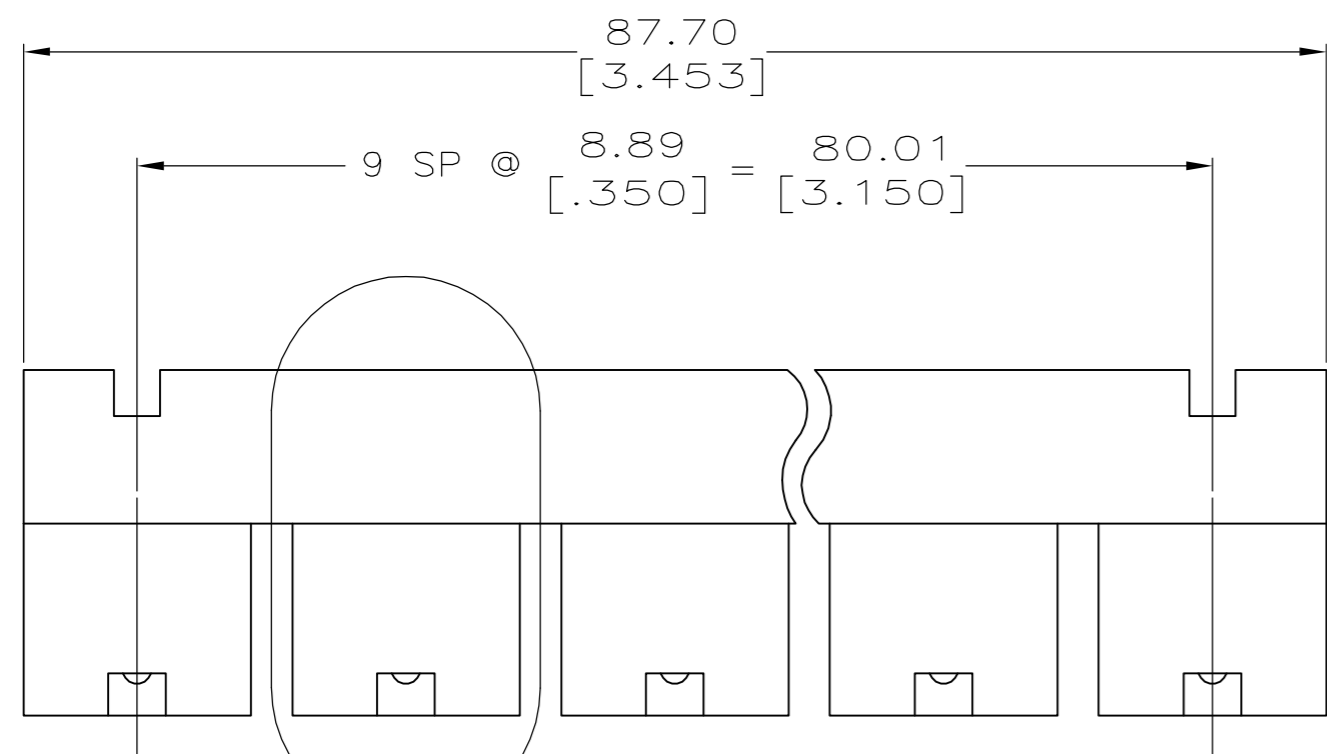
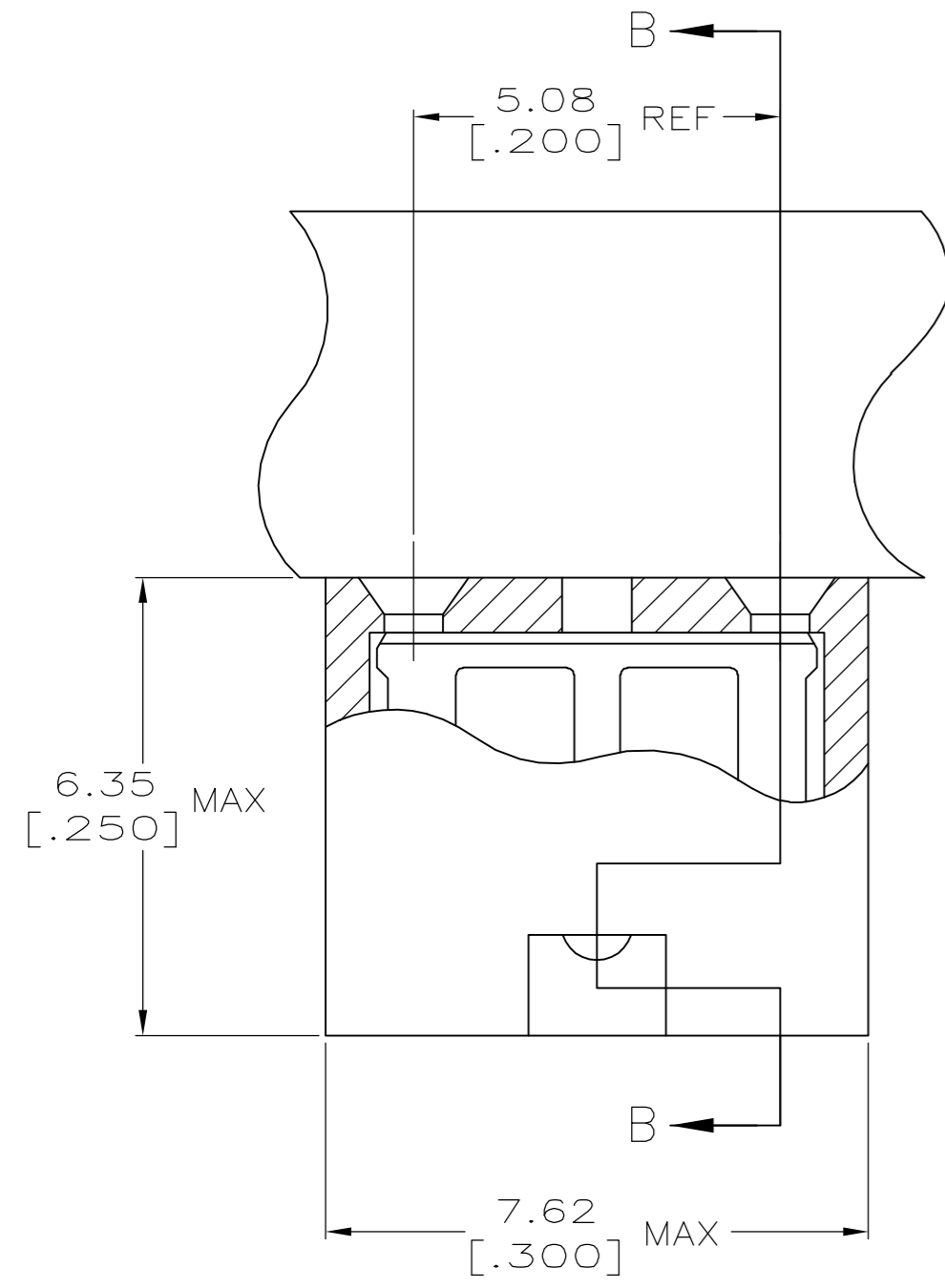


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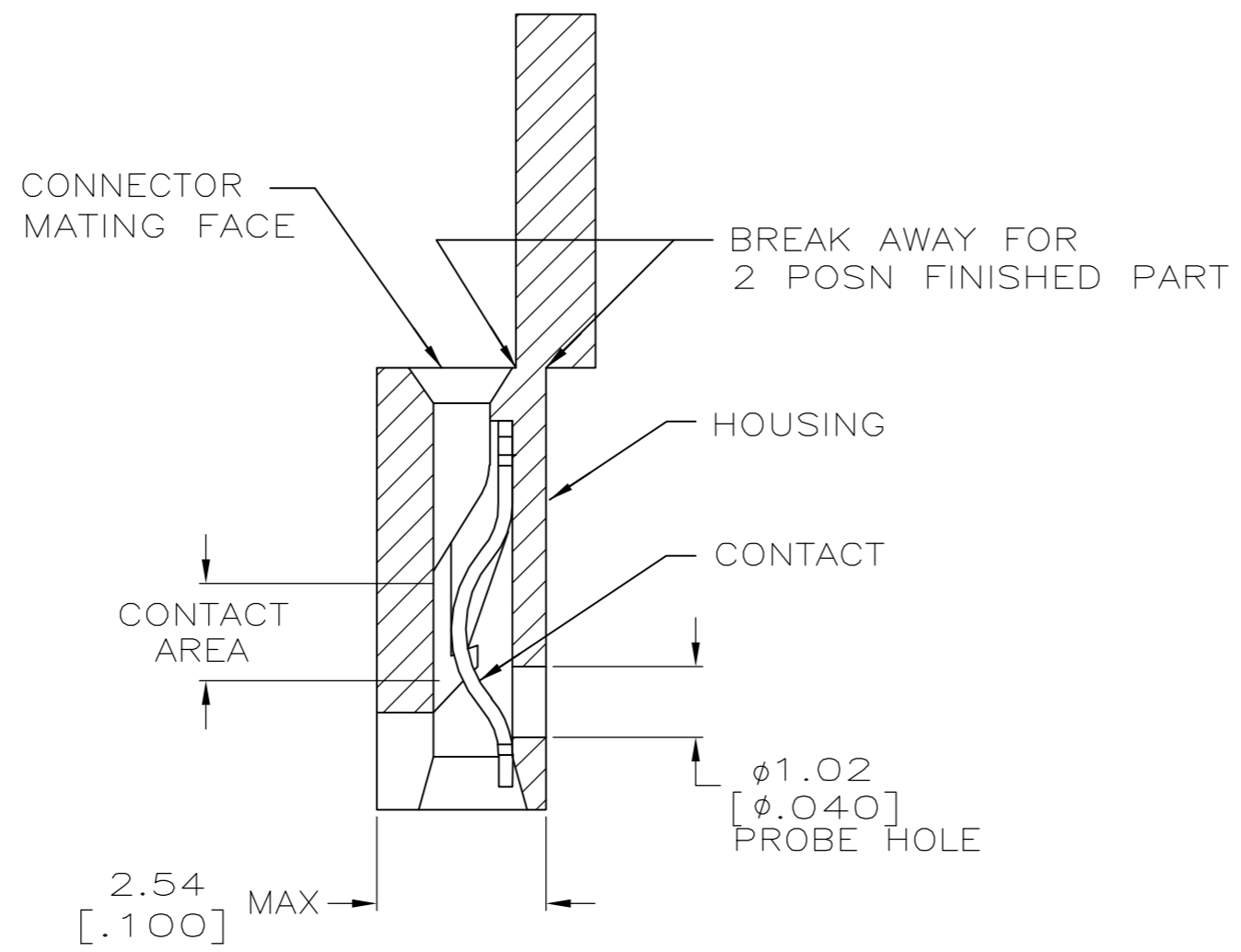
LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
	F1	ECO-06-7221	14AUG06	MB	NE		



SEE DETAIL A



DETAIL A
SCALE 10:1



SECTION B-B
SCALE 10:1

- 1 MATERIAL:
HOUSING: GLASS-FILLED POLYESTER, COLOR-BLACK.
CONTACT: BERYLLIUM COPPER.
- 2 CONTACT PLATED WITH 0.00254 [.000100] TIN-LEAD OVER ALL.
- 3 CONTACT PLATED WITH 0.00038 [.000015] GOLD IN CONTACT AREA OVER 0.00127 [.000050] NICKEL OVER ALL.
- 4 CONTACT PLATED WITH 0.00076 [.000030] GOLD IN CONTACT AREA OVER 0.00127 [.000050] NICKEL OVER ALL.
- 5 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT, WHICH IS PACKAGED ON BREAKAWAY COMBS OF TEN SHUNTS.
- 6 CONNECTOR MATES WITH WIRE WRAP POSTS, 0.64 [.025] SQUARE OR ROUND AND 0.56 [.022] X 0.66 [.026] POSTS. LENGTH 5.08 [.200] MINIMUM.
- 7 CONTACT PLATED WITH 0.00254 [.000100] MATTE TIN OVER ALL.
- 8 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT, WHICH IS PACKAGED LOOSE PIECE.
- 9 PRELIMINARY P/N - NOT RELEASED FOR PRODUCTION

FINISH	PART NUMBER
7	531230-5
4	531230-4
3	531230-3
2	531230-2
1	531230-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	R.TALLEY	3-12-91	tyco Tyco Electronics Corporation	
DIMENSIONS: mm [INCHES]		CHK	-	-	Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	-	-	NAME	
0 PLC	± -	PRODUCT SPEC		108-9057		
1 PLC	± -	APPLICATION SPEC		114-1059		
2 PLC	± -	WEIGHT		-		
3 PLC	± 0.26 [.010]	SIZE		A2	CAGE CODE	00779
4 PLC	± -	CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV F1		
ANGLES	± -	FINISH		SEE TABLE		